Synthesis of 11β -[¹⁸F]Fluoro-5 α -dihydrotestosterone and 11β -[¹⁸F]Fluoro-19-nor-5 α -dihydrotestosterone: Preparation via Halofluorination-Reduction, Receptor Binding, and Tissue Distribution

Yearn Seong Choe,[†] Pelle J. Lidström,^{†,‡} Dae Yoon Chi,[†] Thomas A. Bonasera,[§] Michael J. Welch,[§] and John A. Katzenellenbogen*,†

Department of Chemistry, University of Illinois, Urbana, Illinois 61801, and Mallinckrodt Institute of Radiology, Washington University Medical School, 510 South Kingshighway, St. Louis, Missouri 63110

Received September 19, 1994[®]

We have prepared 11β -fluoro- 5α -dihydrotestosterone (11 β -F-DHT, 1) and 11β -fluoro-19-nor- 5α -dihydrotestosterone (11 β -F-19-nor-DHT, 2) in order to investigate the properties of these new androgens labeled with fluorine-18 as potential androgen receptor (AR)-based imaging agents for prostate cancer. These compounds were synthesized in 6 steps from hydrocortisone and in 13 steps from 1,4-androstadiene-3,11,17-trione, respectively. Relative binding affinities (RBA) of 11 β -F-DHT and 11 β -F-19-nor-DHT to AR are 53.1 and 75.3 (R1881 = 100), respectively, the latter being the highest reported among fluorine-substituted androgens. The fluorination step, which involves addition of halogen fluoride across the 9(11)-double bond, followed by reductive dehalogenation at the 9α -position has been adapted to introduce a fluorine-18-label at the 11 β -position of DHT and 19-nor-DHT. The two high-affinity F-18-labeled ligands [¹⁸F]-1 and [¹⁸F]-2 were evaluated in vivo, in tissue distribution studies using diethylstilbestrolpretreated mature male rats. 11β -F-DHT shows high prostate uptake and selective prostate to blood and prostate to muscle uptake ratios, the latter two ratios increasing from 5 and 8 at 1 h to 12 and 19 at 4 h postinjection. Moreover, this compound has low uptake in bone, displaying the lowest *in vivo* defluorination among all androgens labeled with fluorine-18 tested so far. The *in vivo* properties of 11β -F-DHT in rats are thus favorable for imaging of prostate cancer. On the other hand, 11β -F-19-nor-DHT shows low prostate uptake with low selectivity and high uptake in liver, kidney, and bladder. Even though this ligand has the highest RBA and undergoes little metabolic defluorination, it appears to suffer from rapid metabolism in vivo. Therefore, it is apparent that the biodistribution properties of androgens are affected by their structure and metabolism as well as by their RBA.

Introduction

Fluorine-18-labeled steroid hormones have potential application as imaging agents for receptor-positive tumors, using positron emission tomography (PET). A number of fluorine-18-labeled estrogens have been prepared and studied extensively in animal model systems, and one compound, 16α -[¹⁸F]fluoroestradiol, has been shown to provide clear images of both primary and metastatic estrogen receptor-positive breast tumors.¹ Preliminary work has also been published with fluorine-18-labeled progestins for imaging breast tumors on the basis of their progesterone receptor content.^{2,3} Fluorine-18-labeled androgens also have the potential for imaging androgen receptor (AR)-positive tumors of the prostate and metastases derived from these tumors. If such images were to provide a clear delineation of the stage of the cancer, these agents might provide a basis for improved therapy of prostatic carcinoma.

In several earlier publications, we have described the synthesis of a number of fluorine-substituted androgens^{4,5} and we have presented tissue distribution studies with seven fluorine-18-labeled androgens in male rats.⁶ More recently, we have reported PET imaging of the prostate in a baboon using three of these compounds.⁷ All of these agents were labeled with fluorine-18 through substitution reactions involving the displacement of a reactive sulfonate ester or cyclic sulfate group on a suitable precursor. While these reactions generally proceeded in reasonable yield, the products that can be obtained by this approach are limited to those that are substituted at relatively nonhindered sites and can be prepared through simple $S_N 2$ displacement reactions.

In one of our first publications, we reported that and rogens substituted with fluorine at the 11β -position had high affinity for AR.⁴ In fact, while fluorine substitution at other sites lowers AR binding affinity considerably, fluorine substitution at the 11β -position appeared to maintain or even increase binding affinity. The preparation of 11β -substituted steroids through nucleophilic substitution is complicated by steric hindrance and the tendency of reactive 11-substituted precursors to undergo elimination to produce the 9(11)dehydro steroid. 11β -Fluoro steroids, however, have been prepared by other methods, such as halogen fluoride addition to the 9(11)-alkene, giving the 11β fluoro-9 α -halo steroid.^{8,9} followed by reductive dehalogenation at the 9α -center. Such an approach has so far not been described for radiofluorination.

Some time ago, we described the use of bromofluorination or iodofluorination as a method for introducing

^{*} Address correspondence to: John A. Katzenellenbogen, Department of Chemistry, University of Illinois, 461 Roger Adams Laboratory, Box 37, 600 S. Mathews Ave., Urbana, IL 61801. Telephone: (217) 333-6310. FAX: (217) 333-7325, e-mail: katzenel@aries.scs.uiuc.edu. University of Illinois

[‡] Visitor from Uppsala University, PET Center, UAS, S-751 85 Uppsala, Sweden.

Washington University Medical School.

[®] Abstract published in Advance ACS Abstracts, February 1, 1995.

Synthesis of 11β-F-DHT and 11β-F-19-nor-DHT



Figure 1. Structures of androgens and fluorinated androgens 1 and 2.

Scheme 1



fluorine-18 at the substituted position of monosubstituted alkenes,¹⁰ and more recently, we have described an extension of this approach to more highly substituted alkenes.¹¹ In this report, we describe the preparation of two 11 β -fluorine-substituted androgens, 11 β -fluoro- 5α -dihydrotestosterone (Figure 1; 11 β -F-DHT, 1) and 11 β -fluoro-19-nor- 5α -dihydrotestosterone (Figure 1; 11 β -F-19-nor-DHT, 2), and their fluorine-18-labeled analogs. Also, we present their *in vitro* receptor binding affinities, their estimated nonspecific binding, and their *in vivo* tissue distributions. 11 β -F-DHT (1) displays target tissue-selective distribution properties *in vivo* and has the lowest fraction of metabolic defluorination that we have observed for any fluorine-18-labeled steroid.

Results and Discussion

Synthesis of 11β -F-DHT (1). Synthesis of 17β hydroxy-9(11)-androsten-3-one (6; Scheme 1), the 9(11)alkene precursor for halofluorination, begins with 11β hydroxyandrostenedione 3, whose preparation from hydrocortisone by bismuthate side chain cleavage has been described (Scheme 1).¹² The androstanediol 5 was prepared from 3 by a sequential reduction of the 17ketone and the double bond using $LiAl(t-BuO)_{3}H$ and Li/NH₃,¹³ respectively. This two-step reduction provided few byproducts and gave an overall yield of 31%; by contrast, our attempts to effect this double reduction in one step, by reduction with Li/NH₃, gave a yield of product 5 that was lower (22%) and produced material that contained inseparable reaction byproducts. Treatment of diol 5 with acid afforded the 9(11)-alkene 6 exclusively. This elimination is facile because the axially positioned 11β -OH group suffers from a number of 1,3-diaxial interactions; formation of the desired regioisomer reflects the relative stability of a trisubstituted vs a disubstituted alkene. Halofluorination of alkene 6 with 1,3-dibromo-5,5-dimethylhydantoin (DBH) and hydrogen fluoride-pyridine¹⁴ resulted in axial

attack by fluoride ion on the 9α ,11 α -bromonium ion.⁹ The bromonium ion forms exclusively on the α -side of alkene **6**, thereby avoiding steric hindrance from the 18and 19-methyl groups on the β -side. Fluoride ion attack on the bromonium ion in this polycyclic system follows the Fürst-Plattner rule (diaxial addition);¹⁵ thus, the overall addition is anti-Markownikoff and gives the 9α bromo, 11 β -fluoro stereoisomer that has the B- and C-rings in the trans-fused configuration. Reductive debromination of the dihalo steroid **7** yielded the desired product 1.

Synthesis of 11β -F-19-nor-DHT (2). Synthesis of 17β -hydroxy-9(11)-estren-3-one (15), the precursor to 11β -F-19-nor-DHT (2), involved the longer sequence shown in Scheme 2. Ketal 8 was prepared from 1,4androstadiene-3,11,17-trione in four steps according to the procedure of Baran.¹⁶ The 17,17-ethylenedioxy group of androgen 8 was removed under mild acidic conditions to give the 17-ketone 9, which was further reduced selectively to the 17β -alcohol 10. Reduction of the 17-ketone of androgen 9 at a later step in the synthesis resulted in competing reduction of the 3-ketone. Birch reduction followed by acid hydrolysis of diol 10 provided 11β -hydroxy-19-nortestosterone (11). Selective protection of the less hindered 17β -alcohol over the 11β -alcohol to afford steroid 12 was accomplished by adding 1 equiv of *tert*-butyldimethylsilyl trifluoromethanesulfonate (TBS triflate)¹⁷ and 1.5 equiv of 2,6lutidine to diol 11. The double bond of the 17β -TBSprotected steroid 12 was reduced by Li/NH₃ to afford the alcohol 13 with 5 α -stereochemistry.¹³

Since in the other series (cf., Scheme 1) we were able to selectively eliminate the 11β -OH group of diol 5 to give the 9(11)-alkene 6 under acidic conditions, we attempted to do the same on the corresponding 19-nor steroid alcohol 13. However, the reaction yielded mostly decomposition products. Dehydration was accomplished by activation of the 11β -OH group as its mesylate Scheme 2



followed by base-induced elimination to give the trisubstituted 9(11)-alkene 14 in 61% yield, together with a small amount (7–8%) of the undesired 11(12)-alkene regioisomer. While deprotection of the 17 β -TBS ether of alkene 14 was not complete with tetrabutylammonium fluoride, deprotection was accomplished in 96% yield using aqueous HF in acetonitrile.¹⁸ Halofluorination of alkene 15 followed by debromination of the dihalo steroid 16 to afford the final product 2 was carried out as described for synthesis of steroids 7 and 1. The anti-Markownikoff dihalo adduct, steroid 16, was the exclusive halofluorination product, indicating that even in the 19-nor steroid, that lacks the bulk of the 19-methyl group on the β -face, the bromonium ion forms selectively on the α -side of the steroid backbone.

The stereochemistry of the C-11 fluorine substituent in androgens 1 and 2 was assigned by both proton and fluorine NMR. In the ¹H NMR, both the 18 β -CH₃ and 19 β -CH₃ groups appear as doublets (J = 2.4, 3.4 Hz, respectively, for 1; J = 1.8 Hz for 2) due to long-range coupling between these two methyl groups and the nearby 11 β -F atom;¹⁹ the 11 α -H (equatorial) experiences a large geminal coupling with 11 β -F (J = 48-49 Hz). In the ¹⁹F NMR, the 11 β -F (axial) experiences a larger antiperiplanar vicinal coupling with the neighboring H atoms at the 9 α -H (axial) and 12 α -H (axial) positions.

Radiochemical Synthesis of [¹⁸**F**]-1 and [¹⁸**F**]-2. Radiohalofluorination was carried out by adding alkene **6** or 15 to Br[¹⁸F]F generated *in situ* from a CH₂Cl₂ solution of F-18 fluoride ion, DBH, and sulfuric acid.^{10,11} The reaction conditions were optimized by varying the temperature and the reaction time independently. The reaction required relatively harsh conditions (25-40 °C; 15 min) as compared to those normally used for other alkenes,^{10,11} probably because of steric hindrance at the 11 β -position.

Reductive debromination was accomplished by refluxing a benzene solution of dihalo steroid $[^{18}F]$ -7 or $[^{18}F]$ -16, tributyltin hydride, and azobis(isobutyronitrile) (AIBN). Excess AIBN was required for the reaction to go to completion in a short period of time. At the end of the reaction, the tributyltin bromide byproduct was converted with NH_4OH to tributyltin amide, which was easily removed by passage through a short plug of silica gel.

Purification of the final tracers [¹⁸F]-1 and [¹⁸F]-2 was accomplished by normal phase HPLC. The desired fractions were collected by monitoring the radioactivity trace, since these ligands do not have a chromophore that absorbs at the wavelength (254 nm) used for normal phase systems. Despite a potential difference in polarity due to the presence of 19-CH₃ group in [¹⁸F]-1, these two tracers eluted at the same retention time $(t_{\rm R} = 45 \text{ min})$. The collected fractions were further analyzed for both chemical and radiochemical purity by reversed phase analytical HPLC, which was monitored at 210 nm in a CH₃CN-phosphate buffer system. Identification of the tracer was determined by coinjection of the corresponding unlabeled standard. The tracer collected from normal phase HPLC was shown to be radiochemically pure and to coelute with the appropriate standard. The overall radiochemical yields (2.4-3.2%) were relatively low, but this is not atypical for tracer scale radiofluorination reactions, especially those involving more than one step.^{1,2,5,6}

Androgen Receptor Binding and Steroid Structure. Relative binding affinities (RBA) of some androgens and the fluorine-substituted androgens 1 and 2 (Figure 1) to AR, progesterone receptor (PgR), and sex steroid binding protein (SBP) are shown in Table 1 (the standards used in each case are shown in Table 1). Because the prostate contains substantial levels of PgR²⁰ in addition to AR, and the androgen carrier protein SBP is present in the bloodstream of primates, binding affinities to all three proteins should be considered in screening androgens as potential *in vivo* ligands for AR binding in the prostate. The natural androgen testosterone (T) is converted to DHT in the

Table 1. Relative Binding Affinities and Lipophilic Properties of Androgens

compound	AR (R1881 = 100)	$\frac{PgR}{(R5020 = 100)}$	$\frac{\text{SBP}}{(\text{estradiol} = 100)}$	$\log P_{o'w}{}^b$	NSB ^c	BSI^d
 T	6.6 ± 1.4	0.09 ± 0.03	417 ± 88	3.45	1.18	5.6
\mathbf{DHT}	60.9 ± 17.2	0.23 ± 0.10	1808 ± 699	3.90	1.87	32.6
19-nor-T	30.6 ± 1.5	2.54 ± 1.19	30 ± 6.8	3.17	0.88	34.8
19-nor-DHT	24.3 ± 0.4	1.21 ± 0.12	213 ± 97	3.85	1.78	13.7
11β -F-DHT	53.1 ± 7.6	0.22 ± 0.02	1737 ± 0.7	3.50	1.24	42.8
11β -F-19-nor-DHT	75.3 ± 9.4	0.72^{e}	134 ± 20	3.10	0.82	91.8
R1881	100	43.70 ± 9.10	4 ± 0.9	3.29	1.00	100

^a Relative binding affinity (RBA) values were determined in a competitive radiometric assay; details are described in the Experimental Section. Values are expressed as percentages relative to the affinity of the indicated tritium-labeled tracer and are the average of two or more determinations \pm standard deviation. ^b log P_{olw} (log of octanol-water partition coefficient) was measured according to Minick et al., ref 29. ^c Nonspecific binding (R1881 = 1.00), calculated using an empirically derived relationship, ref 28. ^d Binding selectivity index, ratio of the RBA (to AR) to NSB (R1881 = 100), ref 28. ^e A single determination. ^f HPLC traces of 5α-dihydroandrogens were monitored at 290 nm, and the HPLC void volume marker was monitored at 254 nm.

prostate by 5α -reductase, and the latter binds to AR 10 times better than the former (60.9 vs 6.6). This enhancement in affinity was noted, as well, with the fluorine-substituted T's and DHT's.^{4,5,21} On the other hand, 19-nor-DHT, 5α -dihydro-Mibolerone (5α -dihydro-Mib), and 5α -dihydro- 7α -methyl-19-nortestosterone (5α dihydro-MNT; Figure 1) have lower binding affinities to AR than their 19-nor-T counterparts.²² Thus, 5α reduction appears to increase AR binding affinity in the $T \rightarrow$ DHT series, whereas it reduces affinity in the 19nor $T \rightarrow$ 19-nor-DHT series. This trend was also observed in 19-nor-DHT and 19-nor-T substituted with fluorine at C-6; these results will be discussed elsewhere.²¹

A fluorine atom has been introduced at positions 2α , (3,3), 6, 11 β , 16, or 17 β of DHT and at positions 6, 11 β , or 17a-CH₃ of 19-nor-DHT.^{4,5,23} Also, a fluorine atom has been introduced at positions C-16 or C-20 of the synthetic androgens MNT, Mib, and R1881 (Figure 1).⁵ In most cases except the 11β -position, the introduction of a fluorine atom into an androgen decreases its binding affinity to AR. The results suggest that the presence of a fluorine atom near the 3-ketone or the 17β -hydroxyl group disrupts its potential hydrogen bonding to the receptor electronically and/or sterically. Furthermore, replacement of the 3-ketone or the 17β -hydroxyl group in DHT with a fluorine atom causes a nearly complete loss of binding affinity to the receptor,⁵ which reiterates the requirement of these groups for high affinity binding to AR. Fluorination at the 11β -position, however, increases the binding affinity of 19-nor-DHT by 3-fold and maintains the affinity of DHT.

Natural androgens (particularly DHT) tend to bind tightly to SBP, a protein which functions as a steroid carrier in the bloodstream of primates and serves as a reservoir that protects steroids from metabolic transformations.²⁴ Therefore, high binding affinity to SBP can affect the availability and therefore the uptake of a steroid by a target tissue in humans. A related serum steroid carrier protein in rodents, alphafetoprotein, has been shown to affect the tissue distribution of estrogens in rats.²⁵ The effect of SBP on the distribution of androgens, unfortunately, cannot be studied in rats because rats do not have SBP.

The RBA values of natural androgens and fluorinesubstituted androgens to SBP are shown in Table 1. Fluorine substitution at the 11β -position has little effect on their binding affinities to SBP. Because the 17β hydroxyl group is needed for binding to SBP, the RBA of fluorine-substituted androgens for SBP depends on the site of fluorine as well as other substituents. Introduction of a methyl group at the 7 α - or 17 α -position of T and DHT decreases their binding to SBP by 2- or 3-fold.²⁶ By the same token, fluorine substitution at C-16 in DHT lowers the RBA to SBP by 5.5–9-fold,⁵ probably because the high electronegativity of the adjacent fluorine atom disrupts hydrogen bond formation between the 17 β -OH group and the protein. The binding affinity of natural androgens and 19-nor-DHT to PgR is low and slightly diminished by fluorine substitution (Table 1). Thus, there is little concern that prostate uptake of these steroids will be mediated by PgR.²⁰

Octanol–Water Partition Coefficients, Nonspecific Binding, and Binding Selectivity Indices. Octanol-water partition coefficients have been used to predict the lipophilicities of fluorine-substituted estrogens and progestins^{3,27a,c} and are well correlated with the nonspecific binding (NSB) of these steroids.²⁸ Therefore, this coefficient was used to estimate the relative lipophilicity of androgens and subsequently their relative nonspecific binding. The log $P_{o/w}$ values of the androgens were measured by the method of Minick²⁹ and are given in Table 1. Introduction of a fluorine atom at the 11β -position of DHT and 19-nor-DHT lowers their lipophilicities as measured by $\log P_{o/w}$ of 0.4 and 0.75, respectively. Using the direct relationship between log $P_{o/w}$ and nonspecific binding that we have determined for estrogens,²⁸ we can anticipate that this change in log $P_{o/w}$ will result in a reduction in nonspecific binding by a factor of 1.5 and 2.2, respectively. As will be noted below, the low lipophilicity of 11β -F-DHT and 11β -F-19-nor-DHT is consistent with their low fat uptake.

We have termed the ratio of the RBA to the NSB of a steroid as its binding selectivity index (BSI), and we have used these values to correlate the *in vitro* binding of estrogens²⁷ and progestins^{3b} with the efficiency or selectivity of their target tissue uptake *in vivo*. The BSI values of the androgens are given in Table 1; the relationship to their uptake behavior will be discussed in the section on tissue distribution below. 11β -F-DHT (1) shows a relatively high BSI value (43), but the BSI value of 11β -F-19-nor-DHT (2) is even higher (92); this is comparable to the BSI value of the androgen standard R1881 (100) and reflects the high AR binding affinity and the low NSB of 11β -F-19-nor-DHT.

Table 2.	Tissue	Distribution	of 11	$[\beta - [^{18}F]]$	Fluoro	-DHT	$([^{18}F].1)$
----------	--------	--------------	-------	----------------------	--------	------	----------------

	$\% \ \mathrm{ID}/\mathrm{g}^a \pm \mathrm{SD}^b$					
tissue	1 h	2 h	2 h (low)	2 h (blocked)	4 h	
blood	0.092 ± 0.013	0.038 ± 0.016	0.022 ± 0.006	0.048 ± 0.010	0.028 ± 0.009	
muscle	0.059 ± 0.007	0.038 ± 0.015	0.026 ± 0.010	0.023 ± 0.008	0.017 ± 0.001	
lung	0.111 ± 0.014	0.069 ± 0.021	0.036 ± 0.008	0.039 ± 0.009	0.035 ± 0.007	
spleen	0.048 ± 0.008	0.030 ± 0.012	0.017 ± 0.002	0.026 ± 0.007	0.020 ± 0.003	
liver	1.160 ± 0.129	0.451 ± 0.136	0.228 ± 0.062	0.468 ± 0.133	0.415 ± 0.201	
kidney	0.417 ± 0.068	0.229 ± 0.075	0.145 ± 0.016	0.200 ± 0.027	0.155 ± 0.049	
bladder	1.245 ± 1.083	0.165 ± 0.103	0.263 ± 0.259	0.903 ± 0.839	0.268 ± 0.309	
fat	0.061 ± 0.008	0.024 ± 0.004	0.020 ± 0.007	0.026 ± 0.010	0.012 ± 0.005	
bone	0.064 ± 0.012	0.061 ± 0.004	0.059 ± 0.007	0.061 ± 0.013	0.072 ± 0.011	
prostate (v) ^c	0.486 ± 0.210	0.317 ± 0.067	0.212 ± 0.060	0.069 ± 0.046	0.327 ± 0.106	
prostate (d) ^c	0.459 ± 0.222	0.352 ± 0.095	0.229 ± 0.041	0.074 ± 0.041	0.291 ± 0.084	
prostate (v) /blood ^d	5.409 ± 2.419	10.058 ± 5.898	10.430 ± 4.153	1.357 ± 0.663	12.249 ± 4.080	
(d)	5.155 ± 2.639	10.642 ± 4.426	11.358 ± 4.354	1.465 ± 0.618	10.827 ± 2.655	
prostate (v)/muscle ^d	8.208 ± 2.981	9.022 ± 3.073	8.864 ± 3.633	2.895 ± 1.055	19.715 ± 6.430	
(d)	7.749 ± 3.277	10.141 ± 3.660	9.780 ± 4.134	3.089 ± 0.918	17.573 ± 5.231	

^a %ID/g, percent injected dose per gram of tissue; normal dose, $45 \,\mu$ Ci in 0.25 mL of 10% ethanol-saline; low dose, $9.4 \,\mu$ Ci in 0.05 mL; blocked, 100 μ g of testosterone was added to each dose. Effective specific activity of [¹⁸F]-1 was 231 Ci/mmol. ^b SD is standard deviation (n = 4). ^c v stands for ventral and d for dorsal. All rats were pretreated with 1 mg of DES in 0.2 mL of sunflower seed oil 24 and 3 h prior to the injection of [¹⁸F]-1. ^d Ratios represent the average \pm SD of the ratios of the individual animals.

Table 3. Tissue Distribution of 11β -[¹⁸F]Fluoro-19-nor-DHT ([¹⁸F]-2)

	$\% \ { m ID}/{ m g}^a \pm { m SD}^b$					
tissue	1 h	2 h	2 h (low)	2 h (blocked)	4 h	
blood muscle lung spleen liver kidney bladder fat bone prostate (v) ^o prostate (v)/blood ^d (d) prostate (v)/muscle ^d	$\begin{array}{c} 0.089 \pm 0.037 \\ 0.064 \pm 0.023 \\ 0.115 \pm 0.041 \\ 0.061 \pm 0.022 \\ 1.812 \pm 0.274 \\ 0.458 \pm 0.118 \\ 3.331 \pm 5.070 \\ 0.069 \pm 0.007 \\ 0.068 \pm 0.019 \\ 0.284 \pm 0.154 \\ 0.210 \pm 0.054 \\ 3.054 \pm 0.703 \\ 2.531 \pm 0.758 \\ 4.400 \pm 1.947 \end{array}$	$\begin{array}{c} 0.046 \pm 0.014 \\ 0.035 \pm 0.013 \\ 0.058 \pm 0.020 \\ 0.036 \pm 0.016 \\ 0.992 \pm 0.285 \\ 0.276 \pm 0.050 \\ 4.549 \pm 7.623 \\ 0.041 \pm 0.012 \\ 0.077 \pm 0.006 \\ 0.120 \pm 0.047 \\ 0.132 \pm 0.035 \\ 2.605 \pm 0.590 \\ 2.950 \pm 0.562 \\ 3.404 \pm 0.452 \end{array}$	$\begin{array}{c} 0.047 \pm 0.015 \\ 0.037 \pm 0.011 \\ 0.061 \pm 0.014 \\ 0.049 \pm 0.032 \\ 1.045 \pm 0.165 \\ 0.251 \pm 0.055 \\ 0.686 \pm 0.479 \\ 0.041 \pm 0.021 \\ 0.096 \pm 0.039 \\ 0.109 \pm 0.024 \\ 0.139 \pm 0.028 \\ 2.427 \pm 0.409 \\ 3.126 \pm 0.770 \\ 2.993 \pm 0.333 \end{array}$	$\begin{array}{c} 0.061 \pm 0.014 \\ 0.030 \pm 0.003 \\ 0.054 \pm 0.008 \\ 0.032 \pm 0.003 \\ 1.189 \pm 0.201 \\ 0.301 \pm 0.059 \\ 11.404 \pm 7.457 \\ 0.036 \pm 0.007 \\ 0.065 \pm 0.011 \\ 0.054 \pm 0.026 \\ 0.048 \pm 0.012 \\ 0.880 \pm 0.380 \\ 0.815 \pm 0.253 \\ 1.763 \pm 0.705 \end{array}$	$\begin{array}{c} 0.035 \pm 0.019 \\ 0.027 \pm 0.019 \\ 0.026 \pm 0.025 \\ 0.029 \pm 0.024 \\ 0.863 \pm 0.124 \\ 0.201 \pm 0.049 \\ 0.456 \pm 0.242 \\ 0.022 \pm 0.012 \\ 0.078 \pm 0.012 \\ 0.066 \pm 0.029 \\ 0.084 \pm 0.026 \\ 2.036 \pm 0.726 \\ 2.682 \pm 1.002 \\ 2.919 \pm 1.297 \end{array}$	

^a %ID/g, percent injected dose per gram of tissue; normal dose, 37 μ Ci in 0.25 mL of 10% ethanol-saline; low dose, 7.4 μ Ci in 0.05 mL; blocked, 100 μ g of testosterone was added to each dose. Effective specific activity of [¹⁸F]-2 was 670 Ci/mmol. ^b SD is standard deviation (n = 4). ^c v stands for ventral and d for dorsal. See Table 2 for animal pretreatment procedure. ^d Ratios represent the average \pm SD of the ratios of the individual animals.

Tissue Distribution Studies. Tracer [¹⁸F]-1 and [¹⁸F]-2 were redissolved in 10% ethanol-saline and injected into diethylstilbestrol (DES)-pretreated mature male rats (162–170 g, n = 4). DES pretreatment was to suppress androgen biosynthesis and thus increase the concentration of unoccupied androgen receptors.^{6,30} The normal dose per rat was 45 μ Ci for androgen [¹⁸F]-1 and 37 μ Ci for [¹⁸F]-2. In vivo distribution data were obtained at 1, 2, and 4 h postinjection and are shown in Tables 2 and 3.

For both androgens [¹⁸F]-2 and [¹⁸F]-1, prostate uptake at 2 h was reduced by 2.5-4.7-fold, respectively, by coinjection of an excess of unlabeled testosterone (100 μ g), indicating that most of the prostate uptake is mediated by a high-affinity, low-capacity receptor system (Tables 2 and 3, 2 h "blocked"). Previously, 36 μ g of testosterone was used in blocking experiments,⁶ but this lower dose is now believed not to be sufficient, in some cases, to fully saturate AR in the prostate and thus to fully block receptor-mediated uptake by the prostate. This conjecture is supported by Tveter and Attamada's observation that 500 μ g of testosterone was needed to block the prostate uptake of [³H]testosterone to background levels in 24 h castrated mature male rats (200-250 g).³¹ The amount of testosterone injected to block target site uptake was therefore increased from 36 to 100 μ g in this study.

For one set of rats, the injected dose of fluorine-18labeled androgen was reduced by 5-fold (9.4 and 7.4 μ Ci for [¹⁸F]-1 and [¹⁸F]-2, respectively; Tables 2 and 3, 2 h "low dose"). The ratios of prostate to blood or to muscle were comparable in animals injected with both the normal and low doses of androgens. This demonstrates that the receptor was not saturated by unlabeled impurities present in the tracer. It is also consistent with the relatively high specific activity values (231 and 670 Ci/mmol) obtained for androgens [¹⁸F]-1 and [¹⁸F]-2.

High uptake in liver, kidney, and bladder suggests that tracers $[^{18}F]$ -1 and $[^{18}F]$ -2 are metabolized via phase I and II transformations and excreted in the urine. Prostate uptake and ratios of prostate to blood and to muscle for other fluorine-18-labeled androgens⁶ are shown in Figure 2 to provide a comparison to those of androgens $[^{18}F]$ -1 and $[^{18}F]$ -2.

Tissue distribution data for the androgen $[^{18}F]$ -1 demonstrate selective uptake by the prostate (Table 2, Figure 2). Ratios of prostate to blood and to muscle went up from 5-8 at 1 h to 12-19 at 4 h, an indication that the tracer was being cleared more rapidly from



Figure 2. Prostate uptake of fluorine-18-labeled androgens in DES-pretreated rats: 11β -F-DHT -11β -fluoro-5 α -dihydrotestosterone (1); 11β -F-19-nor-DHT -11β -fluoro-5 α -dihydrotestosterone; 16β -F-MNT -16β -fluoro-7 α -methyl-19-nortestosterone; 16α -F-MNT -16α -fluoro-7 α -methyl-19-nortestosterone; 16β -F-Mib -16β -fluoro-7 α , 17 α -dimethyl-19-nortestosterone; 20-F-Mib-20-fluoro-7 α , 17 α -dimethyl-19-nortestosterone; A (1 h), B (2 h), and C (4 h), prostate to blood ratio (open bars), prostate to muscle (slashed bars), and prostate uptake shown as % ID/g x 10 (black bars); D, RBA. The prostate values are the average of the uptakes to ventral and dorsal tissues. Data are from Tables 2 and 3 and ref 6.

nontarget tissues than from target tissues; in fact, over this time period, prostate activity levels were retained by 66%. Thus, target to nontarget tissue ratios with [¹⁸F]-1 are better at the 1 and 2 h time points than with other fluorine-18-labeled androgens, including 16 β -F-DHT and the synthetic androgens, and only slightly lower than those of 16 β -F-DHT and 16 α -F-MNT at 4 h (Figure 2). The ligand [¹⁸F]-1 also shows the lowest activity in bone relative to all of the other fluorine-18labeled androgens (3-45-fold), suffering little metabolic defluorination (Figure 3).

The other high-affinity ligand, $[^{18}F]$ -2, shows selective uptake by the prostate but less than other androgens (Table 3, Figure 2). The *in vivo* data indicate that initial uptake is low in prostate and high in liver, kidney, and



Figure 3. Comparison of bone radioactivity uptake of fluorinated androgens. Data are taken from Tables 2 and 3 and ref 6.

bladder, which may be due to a rapid drop in the blood levels of this androgen (steep blood activity curve), indicative of a high rate of metabolism or clearance. The rapid clearance of the androgen from the target tissue is also of note: only 30% of the initial 1 h prostate uptake was retained at the 4 h time point. As a result, ratios of prostate to blood and to muscle with this 19nor steroid are the lowest among the fluorine-18-labeled androgens we have studied, and remain at the same level from 1 to 4 h (Figure 2). Bone activity of the tracer [¹⁸F]-2, however, is comparable to that of the 19-CH₃ counterpart [¹⁸F]-1, indicating again low *in vivo* defluorination (Figure 3).

The tissue distribution data thus suggest that a fluorine atom at the 11β -position is metabolically stable but that the absence of the 19-CH₃ group makes this androgen metabolically unstable at other sites. This metabolic instability of 19-nor-DHT may also be lessened by the presence of a double bond at the C-4 position (i.e., 19-nor-T), since earlier biodistribution data in castrated male rats demonstrate that [³H]-19-nor-T shows high prostate uptake at 1 h, with 39% of the uptake being retained at 4 h.³² Moreover, *in vivo* metabolic stability of 19-nor-T can be enhanced by the 7α -CH₃ group with and without the 17α -CH₃ group (MNT and Mib).⁶

Relationship of in Vitro Binding Characteristics and in Vivo Tissue Distribution. It is convenient to think of the target tissue uptake of a receptor binding radiopharmaceutical in terms of "efficiency" and "selectivity", efficiency being defined as the target tissue uptake (% ID/g) that is specific or receptor mediated (i.e., uptake in untreated animals (total) minus uptake in blocked animals (nonspecific)) and selectivity being defined as the percent of the uptake that is specific (i.e., the specific uptake as a percent of total uptake). In studies of estrogens²⁷ and progestins,^{3b} we have frequently found that the target site uptake efficiency or selectivity (or both) of a series of analogs correlated well with their BSI values. However, no such correlation is found with the two F-18-labeled androgens studied here: while 11β -F-DHT, which has high BSI and RBA values, shows good uptake efficiency and selectivity (0.263% ID/g and 79%, respectively; comparable to the best of the F-18-labeled androgens we have studied so far: 20-F-Mib, 0.558% ID/g and 81%, respectively), 11β -F-19-nor-DHT, which has even higher BSI and RBA

values, has *lower* uptake efficiency and selectivity (0.075% ID/g and 60%, respectively).

Ligands with reasonably high binding affinity and low lipophilicity are usually selected for in vivo tissue distribution studies. However, in addition to their in vitro specific and nonspecific binding affinities, their metabolic fate and pharmacokinetics are also important factors in determining the outcome of in vivo tissue distribution studies. From data given in Figure 2, the RBA of most androgens correlates relatively well with their target to nontarget uptake ratios and the extent of their prostate uptake, except for two ligands, 11β -F-19-nor-DHT and 16α -F-MNT (Figure 2). The former shows the poorest prostate uptake and target to nontarget ratio, despite having the highest RBA (75.3) and BSI (92), whereas the latter shows the highest ratios, despite its relatively low binding affinity (21.9). The low initial prostate uptake of 11β -F-19-nor-DHT (Table 3) could be accounted for by rapid metabolism, although this would not explain its poor retention by the target organ. Since the metabolism of fluorine-substituted 19nor-DHT has not been studied in vivo, its metabolic rate and fate are unknown. Even though 19-nor-DHT is expected to be metabolized in a similar fashion to that of its 19-CH₃ counterpart, DHT,³³ 11β-F-19-nor-DHT may be considerably more susceptible to metabolism because it is the most polar and least sterically hindered androgen labeled with fluorine-18. Furthermore, the observation that fluorine-substituted 19-norandrogens Mib and MNT demonstrate good in vivo properties leads us to believe that the 4-alkene and the 7α -CH₃ group are required for the metabolic stability of androgens with a 19-nor-DHT structure (Figure 2). This study thus suggests that the structure and metabolism of androgens are major factors in determining their in vivo distribution properties.

Potential Applications in Prostate Cancer. Androgens [18F]-1 and [18F]-2 were prepared via radiohalofluorination-reduction. Even though the total manipulation time for preparation of $[^{18}F]$ -1 and $[^{18}F]$ -2 is relatively long (180 min), and the F-18 incorporation vield (2.4-3%) is rather low, these compounds can be synthesized in yields sufficient for further study. Fluorination at the 11β -position increases or maintains the binding affinity of 19-nor-DHT and DHT to AR (Table 1), and both androgens undergo little in vivo defluorination (Figure 3). Ligand [18F]-2 appears to be rapidly metabolized in vivo. On the other hand, ligand [18F]-1 shows efficient and selective prostate uptake and high metabolic stability and thus has promise as an imaging agent for AR-positive prostate cancer. While we initially thought that the high binding affinity this ligand has to SBP might lower prostate uptake in primates, we no longer have this concern. Another androgen with high SBP binding, 16β -[¹⁸F]F-DHT, gave better PET images of the prostate in baboons than either 16β -[¹⁸F]F-Mib or 20-[¹⁸F]F-Mib, two androgens with low affinity for SBP.7

Conclusions

We have synthesized two high-affinity ligands, 11β -F-DHT (1) and 11β -F-19-nor-DHT (2), and their fluorine-18-labeled analogs [¹⁸F]-1 and [¹⁸F]-2 and studied their *in vitro* binding properties and their *in vivo* biodistributions. These androgens are the first examples of steroids which are labeled with fluorine-18 via radiohalofluorination-reductive debromination, thereby highlighting a way to introduce a fluorine-18 at positions where a fluoride displacement reaction is sometimes not feasible. In vivo studies of androgen [¹⁸F]-2 show low prostate uptake and high uptake in liver, kidney, and bladder, indicating that this ligand is rapidly metabolized. On the other hand, in vivo studies of [¹⁸F]-1 show that this androgen is selectively taken up by the prostate and is well retained with low in vivo defluorination. Therefore, it may hold promise as an imaging agent for receptor-positive prostate cancer.

Experimental Section

Thin-layer chromatography (TLC) was performed using Merck silica gel plates with F-254 indicator (0.25 mm) and visualized by phosphomolybdic acid (PMA) or UV illumination. Melting points were determined on a Thomas Hoover melting point apparatus and are uncorrected. High-performance liquid chromatography (HPLC) was performed isocratically on a Varian 5060 liquid chromatograph with a semipreparative C-18 column (Whatman Partisil 10 ODS, 0.9×50 cm). For radiolabeled compounds, HPLC was carried out on a Spectra-Physics Model 8700 instrument with a semipreparative SiO₂ column (Whatman Partisil M-9, 0.9×50 cm) and an analytical C-18 column (Whatman Partisil 10 ODS, 0.46×25 cm). The eluant was monitored at 210 nm for reversed phase HPLC systems and at 254 nm for normal phase systems. Proton magnetic resonance (¹H NMR) spectra were obtained on a General Electric QE-300 (300 MHz) spectrometer, and the data are reported in parts per million relative to deuterated solvent as an internal standard (CDCl₃, δ 7.26; CD₃OD, δ 3.3). ¹⁹F NMR was obtained on a Varian Unity-400 (376.3 MHz) spectrometer, using CFCl₃ as an internal standard and CDCl₃ as a solvent. Low-resolution electron-impact (EI) mass spectra were obtained on a Finnigan MAT CH-5 spectrometer. Highresolution EI exact mass spectra were recorded on a Varian MAT 731 spectrometer. Both low- and high-resolution fast atom bombardment (FAB) mass spectra were obtained on a VG instrument (ZAB HF). Both low- and high-resolution chemical ionization (CI) mass spectra were recorded on a 70-VSE spectrometer. Most chemicals were obtained from Aldrich (Milwaukee, WI). Steroids were obtained from Steraloids (Wilton, NH) or Upjohn (Kalamazoo, MI). Elemental analyses were performed by the Microanalytical Service Laboratory of the University of Illinois.

A general procedure for product isolation involved an aqueous quench (or aqueous acids or bases) and organic extraction, drying of the extract over Na_2SO_4 , and evaporation of solvent *in vacuo*. Product purification was achieved by flash chromatography.³⁴

11 β ,17 β -Dihydroxy-4-androsten-3-one (4). 17-Ketone 3 (0.4 g, 1.32 mmol) was dissolved in freshly distilled THF, and LiAl(*t*-BuO)₃H (0.34 g, 1.32 mmol) was added. The reaction mixture was stirred at 0 °C for 1 h. Product isolation (EtOAc) and purification (4:1 EtOAc-hexane) afforded diol 4 (0.23 g, 58%) as a white solid: mp 228-230 °C; ¹H NMR (CD₃OD) δ 1.01 (s, 3 H, 18-CH₃), 1.47 (s, 3 H, 19-CH₃), 3.52 (t, 1 H, 17 α -H), 4.31 (q, 1 H, 11 α -H), 5.64 (s, 1 H, 4-H); MS (CI) *m/z* (rel intensity) 305 (M + H⁺, 100), 287 (21), 269 (28); HRMS calcd for C1₉H₂₉O₃ 305.2117, found 305.2114. Anal. (C1₉H₂₈O₃) C, H.

11β,17β-Dihydroxyandrostan-3-one (5). Liquid ammonia (30 mL) was dissolved in freshly distilled THF (5 mL) at -40 °C, and lithium metal (5.6 mmol) was added. To the deep blue solution was added a solution of diol 4 (0.1 g, 0.33 mmol) in THF (5 mL). After the mixture was stirred at -40 °C for 15 min, the reaction was quenched by addition of solid NH₄-Cl.¹³ The ammonia was then evaporated, and the product was isolated in EtOAc and purified (4:1 EtOAc-hexane) affording diol 5 (53 mg, 52%) as a white solid: mp 253-254 °C; ¹H NMR (CD₃OD) δ 0.97 (s, 3 H, 18-CH₃), 1.29 (s, 3 H, 19-CH₃), 3.51 (t, 1 H, 17α-H), 4.28 (q, 1 H, 11α-H); MS (CI) m/z (rel intensity) $307\,(M+H^+,\,100),\,289\,(24),\,271\,(51);\,HRMS\,calcd\,for\,C_{19}H_{31}O_3$ 307.2273, found 307.2276. Anal. $(C_{19}H_{30}O_3)$ C, H.

Diol 5 was also directly obtained in 22% yield from 17-ketone 3 using the procedure described above, but the product was more difficult to purify due to the presence of coeluting impurities.

17β-Hydroxy-9(11)-androsten-3-one (6). Diol 5 (0.46 g, 1.5 mmol) was refluxed in acidic methanol (1:4 concentrated HCl-methanol) for 8 h. Product isolation (EtOAc) followed by purification (5:1 benzene-ethyl acetate) yielded a white solid (0.262 g, 61%): mp 167–168 °C; ¹H NMR (CDCl₃) δ 0.72 (s, 3 H, 18-CH₃), 1.16 (s, 3 H, 19-CH₃), 3.74 (t, 1 H, 17α-H), 5.39 (d, 1 H, 11α-H); MS (70 eV) m/z (rel intensity) 288 (M⁺, 56), 270 (18), 255 (62); HRMS calcd for C₁₉H₂₈O₂ 288.2089, found 288.2090. Anal. (C₁₉H₂₈O₂) C, H.

9α-Bromo-11β-fluoro-17β-hydroxyandrostan-3-one (7). 1,3-Dibromo-5,5-dimethylhydantoin (DBH) (114 mg, 0.4 mmol) was placed in a poly(ethylene) vial, and CH₂Cl₂ was added. A substantial amount of DBH was not soluble until HF-pyridine (62 μ L, 2.17 mmol) was added. Alkene 6 (208 mg, 0.72 mmol) was then added, and the solution was stirred at room temperature for 1.5 h. Product was isolated in CH₂Cl₂ and then purified (4:1 benzene-ethyl acetate), giving dihalo steroid 7 (202 mg, 72%) as a white solid: mp 138-140 °C; ¹H NMR (CDCl₃) δ 0.91 (d, 3 H, J = 2.6 Hz, 18-CH₃), 1.47 (d, 3 H, J = 6.0 Hz, 19-CH₃), 3.76 (dd, 1 H, J = 8.7 Hz, 17α-H), 5.28 (dt, 1 H, J = 48.0, 2.7 Hz, 11α-H); MS (FAB) m/z (rel intensity) 389 (M + H⁺, ⁸¹Br, 10), 387 (M + H⁺, ⁷⁹Br, 10), 308 (2); HRMS calcd for C₁₉H₂₉O₂PF) C, H, Br, F.

11 β -Fluoro-17 β -hydroxyandrostan-3-one (1). Dihalo steroid 7 (183 mg, 0.47 mmol) was dissolved in benzene, and tributyltin hydride (317 μ L, 1.18 mmol) and AIBN (1 grain) were added. After the solution was refluxed for 1 h, it was cooled down and extracted with diluted NH4OH (1:1 NH4OH-H₂O). Product isolation (CH₂Cl₂) and purification (1:1 hexane-EtOAc) furnished fluoro-DHT 1 (110 mg, 76%) as a white solid. The sample for RBA assay was further purified by a semipreparative reversed phase HPLC column (2:1 methanolwater, 3 mL/min). The desired product eluted at 36 min: mp 185-187 °C; IR⁴ (KBr) 3406 (OH), 1707 (C=O) cm⁻¹; ¹H NMR $(CDCl_3) \delta 0.91 (d, 3 H, J = 2.4 Hz, 18-CH_3), 1.19 (d, 3 H, J =$ 3.4 Hz, 19-CH₃), 3.64 (t, 1 H, J = 8.3 Hz, 17 α -H), 5.09 (dq, 1 H, J = 49, 2.7 Hz, 11 α -H); ¹⁹F NMR ϕ -178.3 (gd, 1 F, $\bar{J} =$ 46.0, 14.4 Hz, 11 β -F); MS (70 eV) m/z (rel intensity) 308 (M⁺ 7), 288 (55), 273 (19), 255 (12); HRMS calcd for C₁₉H₂₉O₂F 308.2152, found 308.2149. Anal. (C₁₉H₂₉O₂F) C, H, F.

11β-Hydroxy-3-methoxyestra-1,3,5(10)-trien-17-one (9). Ketal 8 (5 g, 14.5 mmol) was dissolved in acetone (200 mL) and treated with 3 N HCl (30 mL). The reaction solution was stirred at room temperature for 2 h. Product isolation (EtOAc) afforded ketone 9 (4.32 g, 99%) as a white solid: mp 158-159 °C; ¹H NMR (CDCl₃) δ 1.16 (s, 3 H, 18-CH₃), 1.56 (s, 3 H, 19-CH₃), 3.79 (s, 3 H, 3-OCH₃), 4.79 (q, 1 H, J = 2.8 Hz, 11α-H), 6.69 (d, 1 H, J = 2.6 Hz, 4-H), 6.77 (dd, 1 H, J = 8.6, 2.7 Hz, 2-H), 7.21 (d, 1 H, J = 8.6 Hz, 1-H); MS (70 eV) m/z (rel intensity) 300 (M⁺, 84), 282 (5), 269 (10); HRMS calcd for C₁₉H₂₄O₃ 300.1725, found 300.1725. Anal. (C₁₉H₂₄O₃) C, H.

11β-Hydroxy-3-methoxyestra-1,3,5(10)-trien-17β-ol (10). 11β-Hydroxy-17-one 9 (4.3 g, 14.3 mmol) was dissolved in ethanol (200 mL), and NaBH₄ (1.09 g, 28.6 mmol) was added. The heterogeneous solution was stirred at room temperature for 1 h. The product isolation (EtOAc) provided diol 10 (4.3 g, 99%) as a white solid: mp 145-147 °C; ¹H NMR (CDCl₃) δ 1.03 (s, 3 H, 18-CH₃), 1.49 (s, 3 H, 19-CH₃), 3.71 (t, 1 H, 17α-H), 3.78 (s, 3 H, 3-OCH₃), 4.74 (q, 1 H, J = 3 Hz, 11α-H), 6.67 (d, 1 H, J = 2.5 Hz, 4-H), 6.76 (dd, 1 H, J = 8.5, 2.7 Hz, 2-H), 7.21 (d, 1 H, J = 8.5 Hz, 1-H); MS (70 eV) m/z (rel intensity) 302 (M⁺, 89), 284 (16), 266 (4); HRMS calcd for C₁₉H₂₆O₃ 302.1882, found 302.1883. Anal. (C₁₉H₂₆O₃) C, H.

11 β ,17 β -Dihydroxy-4-estren-3-one (11). To diol 10 (1.5 g, 4.97 mmol) in THF (80 mL) at -40 °C was added liquid ammonia (150 mL) followed by lithium metal (149 mmol). After the reaction mixture was stirred at -40 °C for 30 min, the reaction was quenched by slow addition of absolute ethanol (20 mL). The ammonia was evaporated, the product was

isolated in CH₂Cl₂, and the resulting residue was dissolved in methanol (60 mL) and treated with 3 N HCl (30 mL). The reaction mixture was heated to 65 °C for 1 h, and the product was isolated in CH₂Cl₂. Purification (6:1 EtOAc-hexane) furnished 0.74 g (51%) of the white solid enone **11**: mp 215–216 °C; ¹H NMR (CD₃OD) δ 1.00 (s, 3 H, 18-CH₃), 3.55 (t, 1 H, J = 8.2 Hz, 17 α -H), 4.14 (d, 1 H, J = 2.9 Hz, 11 α -H), 5.82 (s, 1 H, 4-H); MS (CI) m/z (rel intensity) 291 (M + H⁺, 100), 273 (72), 255 (41); HRMS calcd for C₁₈H₂₇O₃ 291.1960, found 291.1961. Anal. (C₁₈H₂₆O₃) C, H.

17β-[(tert-Butyldimethylsilyl)oxy]-11β-hydroxy-4-estren-3-one (12). To a solution of diol 11 (1.16 g, 4 mmol) in CH₂-Cl₂ (100 mL) was added 2,6-lutidine (700 μL, 6 mmol) followed by TBS triflate (918 μL, 4 mmol).¹⁷ The reaction mixture was stirred at 0 °C for 30 min. The product isolation (CH₂Cl₂) and purification (2:1 hexane-EtOAc) afforded TBS ether 12 (1.23 g, 76%) as a white solid: mp 192-193 °C; ¹H NMR (CDCl₃) δ -0.004 (s, 3 H, Si-CH₃), 0.004 (s, 3 H, Si-CH₃), 0.88 (s, 9 H, t-Bu), 0.99 (s, 3 H, 18-CH₃), 3.54 (t, 1 H, 17α-H), 4.19 (q, 1 H, J = 2.8 Hz, 11α-H), 5.85 (s, 1 H, 4-H); MS (FAB) m/z (rel intensity) 405 (M + H⁺, 100), 387 (61), 329 (5); HRMS calcd for C₂₄H₄₁O₃Si 405.2825, found 405.2813. Anal. (C₂₄H₄₀O₃-Si) C, H, Si.

17β-[(tert-Butyldimethylsilyl)oxy]-11β-hydroxyestran-3-one (13). The desired product 13 was obtained using the procedure described for the synthesis of diol 5. Enone 12 (1.2 g, 2.97 mmol) was added to a THF solution of liquid ammonia (300 mL) and lithium metal (51 mmol) at -40 °C.¹³ Product isolation (EtOAc) and purification (3:1 benzene-EtOAc) afforded 0.95 g (79%) of the white solid 13: mp 181-182 °C; ¹H NMR (CDCl₃) δ -0.005 (s, 3 H, Si-CH₃), 0.004 (s, 3 H, Si-CH₃), 0.88 (s, 9 H, t-Bu), 0.96 (s, 3 H, 18-CH₃), 3.54 (t, 1 H, 17α-H), 4.20 (q, 1 H, J = 2.9 Hz, 11α-H); MS (70 eV) m/z (rel intensity) 406 (M⁺, 3), 349 (100); HRMS calcd for C₂₄H₄₂O₃Si 406.2903, found 406.2894. Anal. (C₂₄H₄₂O₃Si) C, H, Si.

17β-[(tert-Butyldimethylsilyl)oxy]-9(11)-estren-3-one (14). TBS ether 13 (0.92 g, 2.37 mmol) was dissolved in DMF (20 mL), and pyridine (20 mL) and methanesulfonyl chloride (1.3 mL, 17.2 mmol) were added.⁴ The reaction mixture was heated to 85 °C for 1 h and cooled down to room temperature. The product was isolated in EtOAc after dilution with water and washed with 1 N CuSO₄. The off white solid alkene 14 (0.59 g, 68%) was obtained after purification (10:1 hexane-EtOAc) and was contaminated with 7-8% of 17β-[(tert-butyldimethylsilyl)oxy]-11-estren-3-one: ¹H NMR (CDCl₃) δ 0.01 (s, 3 H, Si-CH₃), 0.02 (s, 3 H, Si-CH₃), 0.69 (s, 3 H, 18-CH₃), 0.88 (s, 9 H, t-Bu), 3.66 (t, 1 H, J = 8.4 Hz, 17α-H), 5.32 (d, 1 H, J == 4.4 Hz, 11-H); MS (FAB) m/z (rel intensity) 389 (M + H⁺, 68), 371 (65), 331 (14); HRMS calcd for C₂₄H₄₁O₂Si 389.2876, found 389.2882. Anal. (C₂₄H₄₀O₂Si) C, H, Si.

17β-Hydroxy-9(11)-estren-3-one (15). A Teflon flask was charged with TBS ether 14 (0.53 g, 1.37 mmol) in CH₃CN (50 mL), and HF (49% in H₂O, 24.5 mmol) was added.¹⁸ The reaction mixture was stirred at room temperature for 10 h and then treated with an excess of 8% NaHCO₃ (aqueous). The product isolation (EtOAc) and purification (3:1 benzene–EtOAc) furnished 0.36 g (96%) of the desired product 15 as a white solid: mp 140–142 °C; ¹H NMR (CDCl₃) δ 0.73 (s, 1 H, 18-CH₃), 3.75 (t, 1 H, J = 8.7 Hz, 17α-H), 5.36 (dd, 1 H, J = 5.8, 1.2 Hz, 11-H); MS (70 eV) m/z (rel intensity) 274 (M⁺, 47), 256 (22), 241 (13); HRMS calcd for C₁₈H₂₆O₂ 274.1933, found 274.1934. Anal. (C₁₈H₂₆O₂) C, H.

9 α -Bromo-11 β -fluoro-17 β -hydroxyestran-3-one (16). Dihalo steroid 16 was obtained by the procedure described for the synthesis of dihalo 7. Alkene 15 (65 mg, 0.24 mmol) was added to a CH₂Cl₂ solution of DBH (37 mg, 0.13 mmol) and HF-pyridine (20 μ L, 0.71 mmol). Product isolation in CH₂-Cl₂ followed by purification (4:1 benzene-EtOAc) afforded dihalo steroid 16 as a white solid (71 mg, 81%): mp 135-137 °C; ¹H NMR (CDCl₃) δ 0.92 (d, 3 H, J = 2.1 Hz, 18-CH₃), 3.77 (dd, 1 H, J = 8.8 Hz, 17 α -H), 5.11 (dt, 1 H, J = 47.1, 2.7 Hz, 11 α -H); MS (FAB) m/z (rel intensity) 375 (M + H⁺, ⁸¹Br, 20), 373 (M + H⁺, ⁷⁹Br, 22); HRMS calcd for C₁₈H₂₇O₂⁷⁹BrF 373.1178, found 373.1172. Anal. (C₁₈H₂₆O₂BrF) C, H, Br, F.

 11β -Fluoro- 17β -hydroxyestran-3-one (2). Fluoro-19-nor. DHT 2 was synthesized by the same procedure described for

the synthesis of fluoro-DHT 1. A benzene solution of dihalo steroid 16 (56 mg, 0.15 mmol), tributyltin hydride (100 μ L, 0.38 mmol), and 1 grain of AIBN was refluxed for 1 h. The product isolation (CH₂Cl₂) and purification (5:4 hexane-EtOAc) furnished the white solid fluoro-19-nor-DHT 2 (34 mg) in 76% yield. The sample for RBA assay was further purified by a semipreparative reversed phase HPLC column (1:1 CH₃-CN-water, 4.5 mL/min). The desired product eluted at 25 min: mp 163-164.5 °C; IR⁴ (neat) 3412 (OH), 1711 (C=O) cm⁻¹; ¹H NMR (CDCl₃) δ 0.92 (d, 3 H, J = 1.8 Hz, 18-CH₃), 3.65 (t, 1 H, J = 8.2 Hz, 17α-H), 4.98 (dq, 1 H, J = 48, 2.7 Hz, 11α-H); ¹⁹F NMR ϕ -187.7 (td, 1 F, J = 47.7, 38.3, 13.7 Hz, 11β-F); MS (70 eV) m/z (rel intensity) 294 (M⁺, 22), 274 (100); HRMS calcd for Cl₁₈H₂₇O₂F 294.1995, found 294.1996. Anal. (Cl₁₈H₂₇O₂F) C, H, F.

Radiochemical Synthesis. Fluorine-18 was produced from [18O]H₂O as previously reported.³⁵ An appropriate amount of radioactivity in [18O]H2O was placed in a poly-(ethylene) vial, and three azeotropic distillations were carried out each time with 0.5 mL CH₃CN in an oil bath at 85 °C under a gentle stream of N_2 . The vial was cooled to room temperature, and 400 μ L of CH₂Cl₂ was added. To this was added DBH (7.2 mg, 25 μ mol) followed by sulfuric acid (0.25 μ L, 5 μ mol). A substantial amount of DBH was solubilized after addition of the acid. The solution containing a brown droplet of sulfuric acid was vortexed for 1 min, and then the alkene 6 or 15 (7 mg, 25 $\mu mol)$ was added. The reaction mixture was vortexed for another 1 min and stirred at either room temperature or 40 °C for 15 min (final yields were equivalent). At the end of the reaction, the mixture was passed through a parfait column (a short pipette filled sequentially with a piece of cotton, 0.5 cm of Florisil, and 0.5 cm of Na_2SO_4) with a 1:1 mixture of CH_2Cl_2 and EtOAc. The solvents were removed in a water bath under a gentle stream of N₂. The resulting residue was redissolved in 1 mL of benzene, and tributyltin hydride $(10 \,\mu\text{L}, 37.2 \,\mu\text{mol})$ and AIBN $(12-15 \,\text{mg}, 70-90 \,\mu\text{mol})$ were added. The reaction mixture was refluxed in an oil bath at 85 °C for 20 min and cooled down to room temperature before it was treated with NH₄OH (20 μ L). The resulting solution containing white precipitates was directly passed through a SiO₂ parfait column as described above. The column was washed with a 1:1 mixture of CH_2Cl_2 and EtOAc. The solvents (3 mL) were evaporated in vacuo, and the residue was redissolved in 0.6 mL of CH₂Cl₂ containing 5% *i*-PrOH, filtered through a syringe needle filter, and diluted with 1.4 mL of hexane. The sample was injected onto a semipreparative normal phase HPLC column and eluted with a mixture of HPLC solvents (7:3 hexane-CH₂Cl₂ containing 5% *i*-PrOH, 5 mL/min). The eluant was monitored simultaneously by a UV detector (254 nm) and a NaI radioactivity detector. The desired product, which eluted at 45 min, was collected for tissue distribution studies, radiochemical purity, and effective specific activity determination. The total reaction and purification time was 180 min, and decay-corrected radiochemical yields were 3.1% and 2.4-3.2% for the tracers [¹⁸F]-1 and [¹⁸F]-2, respectively; their effective specific activities were 231 and 670 Ci/mmol. The tracer was further analyzed by an analytical reversed phase HPLC column (1:1 phosphate buffer (0.01 M)-acetonitrile, 1 mL/min), and the eluant was monitored by a UV detector (210 nm) and a radioactivity detector. Retention times were 14 min for the tracer [18F]-1 and 12 min for [18F]-2

Relative Binding Affinity, Specific Activity, and Octanol-Water Partition Coefficient Determinations. Relative binding affinities (RBA) of androgens were measured against [³H]R1881 in AR,^{4,36} [³H]R5020 in PgR,^{4,37} and [³H]estradiol in SBP^{25a} as previously described. RBA values of the standards are 100 by definition.

Samples for determination of effective specific activity of the fluorine-18-labeled androgens were obtained from the same fractions as were injected into rats. The activities³⁸ were determined from the decayed sample of known radioactivity by competitive binding assays to AR.

Octanol-water partition coefficients were estimated, as previously reported,^{27c} from log K'_w values determined by HPLC chromatography, following the recommendations of

Minick.²⁹ NSB and BSI were calculated relative to R1881 as the standard, using an empirically derived relationship.²⁸

Tissue Distribution Studies. Mature male Sprague– Dawley rats (162–170 g, four rats per time point) were injected subcutaneously with 1 mg of DES in 0.2 mL of sunflower seed oil at 24 and 3 h prior to the experiment.^{6,30} Fluorine-18-labeled androgens collected from HPLC were concentrated *in vacuo*, redissolved in ethanol, and diluted with saline to give a final solution of 10% ethanol in saline. The androgen (37–45 μ Ci in 0.25 mL of 10% ethanol/saline per rat) was injected into rats intravenously via tail vein. For one set of rats, the injected dose was reduced by 5-fold (7.4–9.4 μ Ci in 0.05 mL of 10% ethanol/saline; "low" or low dose). The uptake data from this set were used as a control for those administered the normal dose. For another set of rats, 100 μ g of testosterone was added to the injected dose to block receptor-mediated uptake.

At the indicated time points (1, 2, and 4 h), the rats were sacrificed, and samples of blood and tissue were removed, weighed, and counted as described previously.³⁹ The injected dose was calculated from standards prepared from the injection solution. The data were expressed as percent injected dose per gram of tissue (% ID/g).

Acknowledgment. We are grateful for the support of this work through grants from the Department of Energy (DE FG02 86ER60401 to J.A.K. and DE FG02 84ER60218 to M.J.W.). P.J.L. was supported by Swedish Natural Science Research Council K3463. We are also grateful to Dr. Bengt Långström for the support of P.J.L. while he worked at the University of Illinois. High-field NMR spectra at 300 and 400 MHz were obtained on instruments supported from the National Institutes of Health and National Science Foundation to the University of Illinois (PHS 1S10 RR02299 and CHE 90001438 EQ, respectively). High-resolution mass spectra were obtained on instruments supported by grants from the National Institutes of Health (GM27029). Androsta-1,4-diene-3,11,17-trione was a generous gift from Upjohn. We thank Christopher W. Derstine for assistance with ¹⁹F NMR spectroscopy, Kathryn E. Carlson, Karen Avenatti, and Kathryn Tongue for assistance with the binding assays and the log $P_{o/w}$ measurements, and Elizabeth L. C. Sherman for performing the biodistribution studies.

References

- (a) Mintun, M. A.; Welch, M. J.; Siegel, B. A.; Mathias, C. J.; Brodack, J. M.; McGuire, A. H.; Katzenellenbogen, J. A. Positron Tomographic Imaging of Estrogen Receptors in Human Breast Tumors. *Radiology* **1988**, *169*, 45-48. (b) McGuire, A. H.; Dehdashti, F.; Siegel, B. A.; Lyss, A. P.; Brodack, J. W.; Mathias, C. J.; Mintun, M. A.; Katzenellenbogen, J. A.; Welch, M. J. Positron Tomographic Assessment of 16α-[¹⁸F]Fluoro-17β-Estradiol Uptake in Metastatic Breast Carcinoma. J. Nucl. Med. **1991**, *32*, 1526-1531.
- (2) (a) Pomper, M. G.; Katzenellenbogen, J. A.; Welch, M. J.; Brodack, J. W.; Mathias, C. J. 21-[¹⁸F]Fluoro-16α-Ethyl-19-Norprogesterone: Synthesis and Target Tissue Selective Uptake of a Progestin Receptor Based Radiotracer for Positron Emission Tomography. J. Med. Chem. 1988, 31, 1360-1363. (b) Dehdashti, F.; McGuire, A. M.; VanBrocklin, H. F.; Siegel, B. A.; Andriole, D. P.; Griffeth, L. K.; Pomper, M. G.; Katzenellenbogen, J. A.; Welch, M. J. Assessment of 21-[¹⁸F]Fluoro-16α-Ethyl-19-Norprogesterone as a Positron-Emitting Radiopharmaceutical for the Detection of Progestin Receptors in Human Breast Carcinomas. J. Nucl. Med. 1991, 32, 1532-1537.
- (3) (a) Kochanny, M. J.; VanBrocklin, H. F.; Kym, P. R.; Carlson, K. E.; O'Neil, J. P.; Bonasera, T. A.; Welch, M. J.; Katzenellenbogen, J. A. Fluorine-18-Labeled Progestin Ketals: Synthesis and Target Tissue Uptake Selectivity of Potential Imaging Agents for Receptor-Positive Breast Tumors. J. Med. Chem. 1993, 36, 1120-1127. (b) Buckman, B. O.; Bonasera, T. A.; Welch, M. J.; Katzenellenbogen, J. A. Fluorine-18-labeled Progestin 16a,17a-Dioxolanes: Development of High Affinity Ligands for the Progesterone Receptor with High In vivo Target Site Selectivity. J. Med. Chem. 1995, in press.

- (4) Brandes, S. J.; Katzenellenbogen, J. K. Fluorinated Androgens and Progestins: Molecular Probes for Androgen and Progesterone Receptors with Potential Use in Positron Emission Tomography. *Mol. Pharmacol.* 1987, 32, 391-403.
- (5) Liu, A.; Carlson, K. E.; Katzenellenbogen, J. A. Synthesis of High Affinity Fluorine-Substituted Ligands for the Androgen Receptor. Potential Agents for Imaging Prostatic Cancer by Positron Emission Tomography. J. Med. Chem. 1992, 35, 2113-2129.
- (6) (a) Liu, A.; Katzenellenbogen, J. A.; VanBrocklin, H. F.; Mathias, C. J.; Welch, M. J. 20-[¹⁸F]Fluoromibolerone, a Positron-Emitting Radiotracer for Androgen Receptors: Synthesis and Tissue Distribution Studies. J. Nucl. Med. 1991, 32, 81-88. (b) Liu, A.; Dence, C. S.; Welch, M. J.; Katzenellenbogen, J. A. Fluorine-18-Labeled Androgens: Radiochemical Synthesis and Tissue Distribution Studies on Six Fluorine-Substituted Androgens, Potential Imaging Agents for Prostatic Cancer. J. Nucl. Med. 1992, 33, 724-734.
- (7) Bonasera, T. A.; O'Neil, J. P.; Choe, Y. S.; Lich, L. L.; Hood, J. T., Jr.; Welch, M. J.; Katzenellenbogen, J. A. Imaging the Prostate in Baboons with Fluorine 18-labeled Androgen Receptor Ligands. J. Nucl. Med. 1994, 35S, 53P.
- (8) Robinson, C. H.; Finckenor, L.; Oliveto, E. P.; Gould, D. A New Class of Potent Anti-inflammatory Agents; Synthesis of 9α,11β-Dihalocorticosteroids. J. Am. Chem. Soc. 1959, 81, 2191-2195.
- (9) Bowers, A.; Ibánez, L. C.; Denot, E.; Becerra, R. Steroids. CXXXIX. New Fluorinatioin Procedures. Part I. The Adddition of Br-F and I-F to Cyclohexene and a Variety of Unsaturated Steroids. J. Am. Chem. Soc. 1960, 82, 4001-4007.
- (10) Chi, D. Y.; Kiesewetter, D. O.; Katzenellenbogen, J. A.; Kilbourn, M. R.; Welch, M. J. Halofluorination of Olefins: Elucidation of Reaction Characteristics and Applications in Labeling with the Positron-Emitting Radionuclide Fluorine-18. J. Fluorine Chem. 1986, 31, 99-113.
- 1986, 31, 99-113.
 (11) Chi, D. Y.; Lidström, P. J.; Choe, Y. S.; Bonasera, T. A.; Welch, M. J.; Katzenellenbogen, J. A. Bromo[¹⁸F]fluorination of Cyclohexenes: a Method for the Preparation of [¹⁸F]Fluorocyclohexanes. J. Fluorine Chem. 1994, in press.
- (12) Heller, M.; Stolar, S. M.; Bernstein, S. 16-Hydroxylated Steroids. The Preparation of the 16-Methyl Ether of Triamcinolone. J. Org. Chem. 1962, 27, 328-331.
- (13) Caine, D. Reduction and Related Reactions of α,β-Unsaturated Carbonyl Compounds with Metals in Liquid Ammonia. In Organic Reactions; Baldwin, J. E., Bittman, R., Dauben, W. G., Heck, R. F., Kende, A. S., Leimgruber, W., Marshall, J. A., McKusick, B. C., Meinwald, J., Trost, B. M., Weinstein, B., Eds.; John Wiley & Sons, Inc.: New York, 1976; pp 1-258.
 (14) Olah, G. A.; Welch, J. T.; Vankar, Y. D.; Nojima, M.; Kerekes,
- (14) Olah, G. A.; Welch, J. T.; Vankar, Y. D.; Nojima, M.; Kerekes, I.; Olah, J. A. Synthetic Methods and Reactions. 63. Pyridinium Poly(Hydrogen Fluoride) (30% Pyridine-70% Hydrogen Fluoride): A Convenient Reagent for Organic Fluorination Reactions. J. Org. Chem. 1979, 44, 3872-3881.
- (15) Eliel, E. L. Stereochemistry of Carbon Compounds; McGraw-Hill Co., Inc.: New York, 1962; p 230.
- (16) (a) Baran, J. S. A Synthesis of 11β-Hydroxyestrone and Related 16- and 17-Hydroxyestratrienes. J. Med. Chem. 1967, 10, 1188– 1190. (b) Baran, J. S.; Lennon, H. D.; Mares, S. E.; Nutting, E. F. 11β-Methyl-19-Norsteroids: Novel Progestational Hormones. Experientia 1970, 26, 762–763.
- (17) Corey, E. J.; Cho, H.; Rücker, C.; Hua, D. H. Studies with Trialkylsilyltriflates: New Syntheses and Applications. *Tetrahedron Lett.* 1981, 22, 3455-3458.
 (18) Collington, E. W.; Finch, H.; Smith, I. J. Selective Deprotection
- (18) Collington, E. W.; Finch, H.; Smith, I. J. Selective Deprotection of Alcoholic and Phenolic Silyl Ethers. *Tetrahedron Lett.* 1985, 26, 681-684.
- (19) Cross, A. D. Steroids. CCLXII. Spectra and Stereochemistry. XVI. A Study of the Mechanism of Long-Range 19-Proton- 6β -Fluorine Coupling in 6β -Fluorosteroids. J. Am. Chem. Soc. 1964, 86, 4011-4016.
- (20) Mainwaring, W. I. P.; Milroy, E. J. G. Characterization o the Specific Androgen Receptors in the Human Prostate Gland. J. Endocrinol. 1973, 57, 371-384.
- (21) Choe, Y. S.; Katzenellenbogen, J. A. Synthesis of C-6 Fluoroandrogens. Evaluation of Ligands for Tumor Receptor Imaging. *Steroids* 1995, in press.
- Steroids 1995, in press.
 (22) Liao, S.; Liang, T.; Fang, S.; Casteneda, E.; Shao, T.-C. Steroid Structure and Androgenic Activity. Specificities Involved in the Receptor Binding and Nuclear Retention of Various Androgens. J. Biol. Chem. 1973, 248, 6154-6162.
 (23) Counsell, R. E.; Klausmeier, W. H.; Weinhold, P. A.; Skinner,
- (23) Counsell, R. E.; Klausmeier, W. H.; Weinhold, P. A.; Skinner, R. W. S. Radiolabeled Androgens and Their Analogs. In *Radiopharmaceuticals: Structure-Activity Relationships*; Spencer, R. P., Ed.; Grune and Stratton, Inc.: New York, 1981; pp 425-448.

- (24) (a) Steeno, O.; Heyns, W.; Van Baelen, H.; De Moor, P. Testosterone Binding in Human Plasma. Ann. Endocrinol. 1968, 29, 141-148. (b) Murphy, B. E. P. Binding of Testosterone and Estradiol in Plasma. Can. J. Biochem. 1968, 46, 299-302.
 (25) (a) McElvany, K. D.; Carlson, K. E.; Katzenellenbogen, J. A.;
- (25) (a) McElvany, K. D.; Carlson, K. E.; Katzenellenbogen, J. A.; Welch, M. J. Factors Affecting the Target Site Uptake Selectivity of Estrogen Radiopharmaceuticals: Serum Binding and Endogenous Estrogens. J. Steroid Biochem. 1983, 18, 635-641. (b) VanBrocklin, H. F.; Brodack, J. W.; Mathias, C. J.; Welch, M. J.; Katzenellenbogen, J. A.; Keenan, J. F.; Mizejewski, G. J. Binding of 16c-[¹⁹F]Fluoro-17β-estradiol to Alphafetoprotein in Sprague-Dawley Female Rats Affects Blood Levels. Nucl. Med. Biol. 1990, 17, 769-773.
 (26) Murphy, B. E. P. Further Studies of the Specificity of the Sex
- (26) Murphy, B. E. P. Further Studies of the Specificity of the Sex Hormone-Binding Globulin of Human Plasma. *Steroids* 1970, 16, 791-798.
- (27) (a) VanBrocklin, H. F.; Carlson, K. E.; Katzenellenbogen, J. A.; Welch, M. J. 16β-([¹⁵F]Fluoro)estrogens: Systematic Investigation of a New Series of Fluorine-18-Labeled Estrogens as Potential Imaging Agents for Estrogen-Receptor-Positive Breast Tumors. J. Med. Chem. 1993, 36, 1619-1629. (b) Katzenellenbogen, J. A. The Pharmacology of Steroid Radiopharmaceuticals: Specific and Non-specific Binding and Uptake Selectivity. In Radiopharmaceuticals: Chemistry and Pharmacology, Nunn, A., Ed.; Marcel Dekker: New York, 1992; pp 297-331. (c) Pomper, M. G.; VanBrocklin, H.; Thieme, A. M.; Thomas, R. D.; Kiesewetter, D. O.; Carlson, K. E.; Mathias, C. J.; Welch, M. J.; Katzenellenbogen, J. A. 11β-Methoxy., 11β-Ethyl-, 17α-Ethynylsubstituted 16α-Fluoroestradiols: Receptor-Based Imaging Agents with Enhanced Uptake Efficiency and Selectivity. J. Med. Chem. 1990, 33, 3143-3155.
- (28) Katzenellenbogen, J. A.; Heiman, D. F.; Carlson, K. E.; Lloyd, J. E. In Vivo and In Vitro Steroid Receptor Assays in the Design of Estrogen Radiopharmaceuticals. In Receptor-Binding Radiotracers; Eckelman, W. C., Ed.; CRC: Boca Raton, FL, 1982; Vol. 1, pp 93-126.
- (29) Minick, D. J.; Frenz, J. H.; Patrick, M. A.; Brent, D. A. A Comprehensive Method for Determining Hydrophobicity Constants by Reversed-Phase High Performance Liquid Chromatography. J. Med. Chem. 1988, 31, 1923-1933.
- (30) Symes, E. K. Uptake and Retention of Androgens by the Rat Ventral Prostate and Consideration of Their Use as Site Directing Agents. *Biochem. Pharmacol.* 1982, 31, 3231-3236.
- (31) Tveter, K. J.; Attramadal, A. Selective Uptake of Radioactivity in Rat Ventral Prostate Following Administration of Testosterone-1,2-³H. Acta Endocrinol. 1968, 59, 218-226.
- (32) Carlson, K. E.; Katzenellenbogen, J. A. A Comparative Study of the Selectivity and Efficiency of Target Tissue Uptake of Five Tritium-Labeled Androgens in the Rat. J. Steroid Biochem. 1990, 36, 549-561.
- (33) Buric, L.; Becker, H.; Petersen, C.; Voight, K. D. Metabolism and Mode of Action of Androgens in Target Tissues of Male Rats.
 1. Metabolism of Testosterone and 5α-Dihydrotestosterone in Target Organs and Peripheral Tissues. Acta Endocrinol. 1972, 69, 153-164.
 (34) Still, W. C.; Kahn, M.; Mitra, A. A Rapid Chromatographic
- (34) Still, W. C.; Kahn, M.; Mitra, A. A Rapid Chromatographic Technique for Preparative Separations with Moderate Resolution. J. Org. Chem. 1978, 43, 2923-2925.
 (35) Kilbourn, M. R.; Hood, J. T.; Welch, M. J. A Simple ¹⁸O-Water
- (35) Kilbourn, M. R.; Hood, J. T.; Welch, M. J. A Simple ¹⁸O-Water Target for ¹⁸F Production. Int. J. Appl. Radiat. Isot. 1984, 35, 599-602.
- (36) Katzenellenbogen, J. A.; Johnson, H. J., Jr.; Myers, H. N. Photoaffinity Labels for Estrogen Binding Proteins of Rat Uterus. *Biochemistry* 1973, 12, 4085-4092.
- (37) Zava, D. T.; Landrum, B.; Horwitz, K. B.; McGuire, W. L. Androgen Receptor Assay with [³H]Methyltrienolone (R1881) in the Presence of Progesterone Receptors. *Endocrinology* 1979, 104, 1007-1012.
- (38) Senderoff, S. G.; McElvany, K. D.; Carlson, K. E.; Heiman, D. F.; Katzenellenbogen, J. A.; Welch, M. J. Methodology for the Synthesis and Specific Activity Determination of 16α.^{[77}Br]-Bromoestradiol·17β and 16α.^{[77}Br]-11β-Methoxyestradiol·17β, Two Estrogen Receptor-Binding Radiopharmaceuticals. Int. J. Appl. Radiat. Isot. 1982, 33, 545-551.
- Appl. Radiat. Isot. 1982, 33, 545-551.
 (39) Kiesewetter, D. O.; Kilbourn, M. R.; Landvatter, S. W.; Heiman, D. F.; Katzenellenbogen, J. A.; Welch, M. J. Preparation of Four Fluorine-18-Labeled Estrogens and Their Selective Uptakes in Target Tissues of Immature Rats. J. Nucl. Med. 1984, 25, 1212-1221.

JM9406256